

BOLT SCHEDULE MODEL 2866-2418

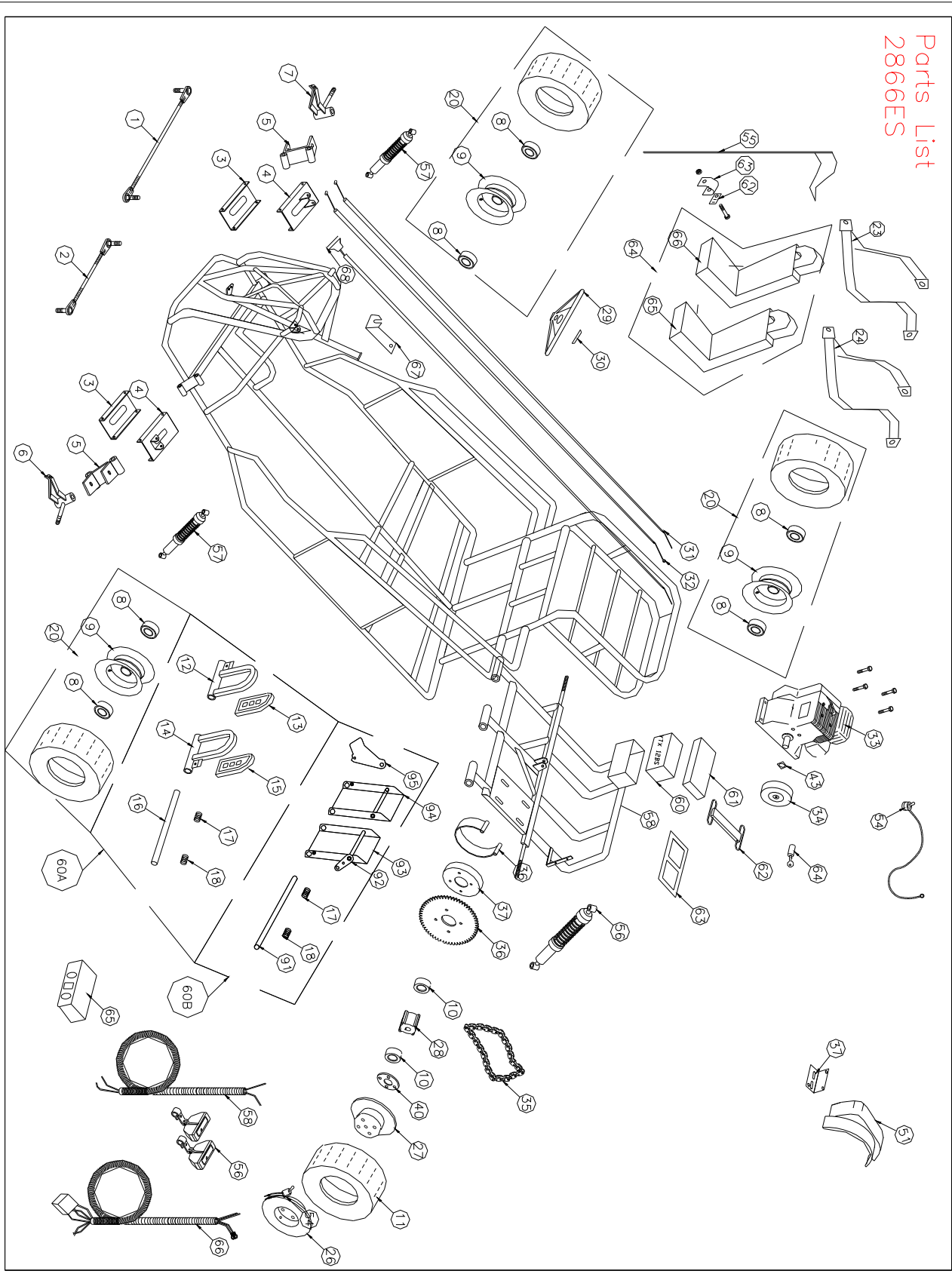
No	Part No	Description	Qty	No	Part No	Description	Qty
<u>Steering Section</u>				<u>Drive section</u>			
F309	HEX NUT 3/8"NF	Tie rod	4	F115	HEX BOLT 5/16"X 1 1/4"	Clutch	1
F408	LOCK WASHER 3/8"	Tie rod	4	F406	LOCK WASHER 5/16"	Clutch	1
F424	FLAT WASHER 3/8"	Tie rod	4	F1003	FLAT WASHER 3/8"	Clutch	1
3001002	HEX BOLT 1/2"X4	Spindle	2	<u>Engine section</u>			
3001042	STOVER NUT 1/2"	Spindle	2	F122	HEX BOLT 5/16"X 1 3/4"	Engine	4
3003201	NUT, JAM, LH	Tie rod	2	F1017	Whiz Nut 5/16"	Engine	4
3003202	NUT, JAM, RH	Tie rod	2	<u>Guard Section</u>			
3630047	BOLT SH M8X60	Arm	8	F112	HEX BOLT 5/16"X 3/4"	Guard	2
3630048	NUT M8	Arm	8	3001009	CAP PLASTIC #10	Guard	2
F104	BOLT 1/4"X 3/4"	Steering Wheel	3	F213	SCREW ROUND #10-24 X 3/4"	Guard	2
F404	LOCK WASHER 1/4"	Steering Wheel	3	F406	LOCK WASHER 5/16"	Guard	2
<u>Wheel Section</u>				F349	NUT SPEED #10-24	Guard	2
F328	LOCK NUT 5/8"	Wheel	4	F104	HEXBOLT 1/4" X3/4"	Guard	2
3001602	WASHER 5/8" ID X 1 1/2 OD)		3	F320	HEX NUT 1/4	Guard	2
F408	LOCK WASHER 3/8"	Hub	20	<u>Suspension Section</u>			
300100	HEX BOLT 3/8" X 1 1/4" Hub		8	F132	HEX BOLT 3/8" X 1 1/2" NC		6
F128	HEX BOLT 3/8" X 1 " Hub		12	F324	LOCK NUT 3/8"		6
<u>Brake Section</u>				<u>Swing Arm Section</u>			
5003026	FLANGE BOLT M8X12		1	3630054	NUT		3
3522777	BRAKE PIN 3/8"x2 5/8"		1	3630055	BOLT		3
F308	HEX NUT 3/8"		2	<u>Throttle Section</u>			
<u>Throttle Section</u>				G417	BARREL SWIVEL		1
<u>Seat Section</u>							
3001007	NUT NYLOCK 7/16" NF	Seat Belt	3				
3001504	HEX BOLT 7/16"X1 1/4" NF	Seat Belt	2				
3001562	HEX BOLT 7/16"X2 1/4" NF	Seat Belt	1				
F1015	FLAT WASHER SAE 1/2"	Seat Belt	8				
3001506	CARRIAGE BOLT 5/16"X 1/2"	Seat	4				
F322	LOCK NUT 5/16"	Seat	4				
F245	CARRIAGE BOLT 5/16"X 3/4"	Frame	4				
F322	LOCK NUT 5/16"	Frame	4				
3001004	NUT CROWN LOCK 1/2"-13	Shld hrns	2				
F1015	FLAT WASHER SAE 1/2"	Shld hrns	2				

PARTS LIST-2866-2418

No	Part No	Description	Qty	No	Part No	Description	Qty
(1)	3241004	Tie Rod (Long) 18"	1	(92)	3402900	Pedal Linkage (2966/76/86)Blk	2
(2)	3241003	Tie Rod (Short) 8 1/2"	1	(93)	3522901	Painted Pedal Bent Left Brake	1
(**)	3221007	(shown assembled) Tie Rod End(Left)	2	(94)	3582902	Painted Pedal Bent Right Gas	1
(**)	3221006	(shown assembled) Tie Rod End(Right)	2	(95)	3582907	Pedal Stop Black	1
(3)	3212780	Lower Arm	2	(**)	3630018	Nylon Bushing	4
(4)	3212781	Upper Arm	2	(17)	3635702	Throttle Spring	1
(5)	3212782	Spindle Mount	2	(18)	3635701	Brake Spring	1
(6)	3212778	Spindle (Left)	1	(31)	3633002	Throttle Cable	1
(7)	3212779	Spindle (Right)	1	(32)	3633003	Brake Cable	1
(**)	I230*	Grease fitting 1/4" (Spindles)	2	(**)	334-01-0004	Seat Adjuster (set) k20	1
(29)	3633601	Steering Wheel	1	(**)	334-01-0003	Headrest k20	2
(30)	3630025	Steering Wheel Cap	1	(64)	334-01-007	Seat Set	1
(20)	3181505	Tire (15x500x6") SH TRH	3	(65)	334-01-0005	Seatassy LT	1
(8)	3221010	Flange Bearing (1 3/8" OD)	6	(66)	334-01-0006	Seatassy RT	1
(9)	3191105	Rim Hub	3	(23/24)	3633503	Seat Belt Set (Left & Right)	2
(11)	3161122	Tire (15x500x6") SH	1	(34)	G728	Sprocket Clutch (#41-10T)	1
(**)	G250*	Tube (15x600x6")	1	(43)	3281020*	Spacer 1/8"	2
(10)	G204	Bearing (1 3/8" OD x 5/8" ID)	2	(56)	3635302	Rear Shock	1
(26)	3191006	Split rim wheel 6" DD (front)	1	(57)	3635300	Front Shock (Right & Left)	2
(27)	3190003	Split rim wheel 6" SH (rear)	1	(51)	3633703	Guard	1
(28)	G222	Drive hub 1 3/8" bore	1	(37)	G778	Guard Chain Bracket	1
(40)	3281000	Wheel Spacer	1	(**)	3630301	Decals	1
(36)	G584	Sprocket (72T)	1	(**)	3631274	Non Skid	2
(35)	3311000	Drive chain #41-78	1	(33)	76130001	6.5 CBM ES Engine	1
(**)	G520*	Connector link #41	1	(67)	3402721	Choke Cable Bracket	1
(37)	G428	Brake Drum 5"	1	(68)	G673	Choke Cable	1
(38)	3521124	Brake Band 4"	1	(76)	3099040	ES wiring harness	1
(58)	3502701	Rear Swing Arm	1	(54)	3099042	Kill Toggle	1
(60A)	3632900	Pedal Assembly(OPTIONAL)	1	(55)	3099041	Light Harness CBM	1
(14)	3635205	Brake Pedal	1	(56)	3091069	Light w/1" clamp	1
(15)	3635202	Brake Pad (Stop)	1	(**)	3090958	Fuse	1
(12)	3635804	Throttle Pedal	1	(**)	3090959	Fuse holder	1
(13)	3635802	Throttle Pad (Go)	1	(60)	5093011	Battery YTX12-BS/or 9-BS	1
(16)	3632901	Pedal Rod	1	(61)	5093008	Battery Cover	1
(17)	3635702	Throttle Spring	1	(62)	5093009	Battery band	1
(18)	3635701	Brake Spring	1	(63)	5093010	Battery Cushion	1
(**)	3630009*	Roll Pin 1/8 x 1	4	(74)	3090738	Magneto Ignition Switch	1
(**)	3630018*	Nylon Bushing	4	(75)	5091002	Switch Panel cover	1
(60B)	3562900	Made in America Pedal Assembly	1	(77)	3402004	Flag Pole Bracket	1
(91)	3522900	Rod, Gas and Brake Pedal	1	(78)	3402770	Flag Pole Clamp	1
				(79)	3141000	USA Flag	1

(**) NOT SHOWN IN DRAWING

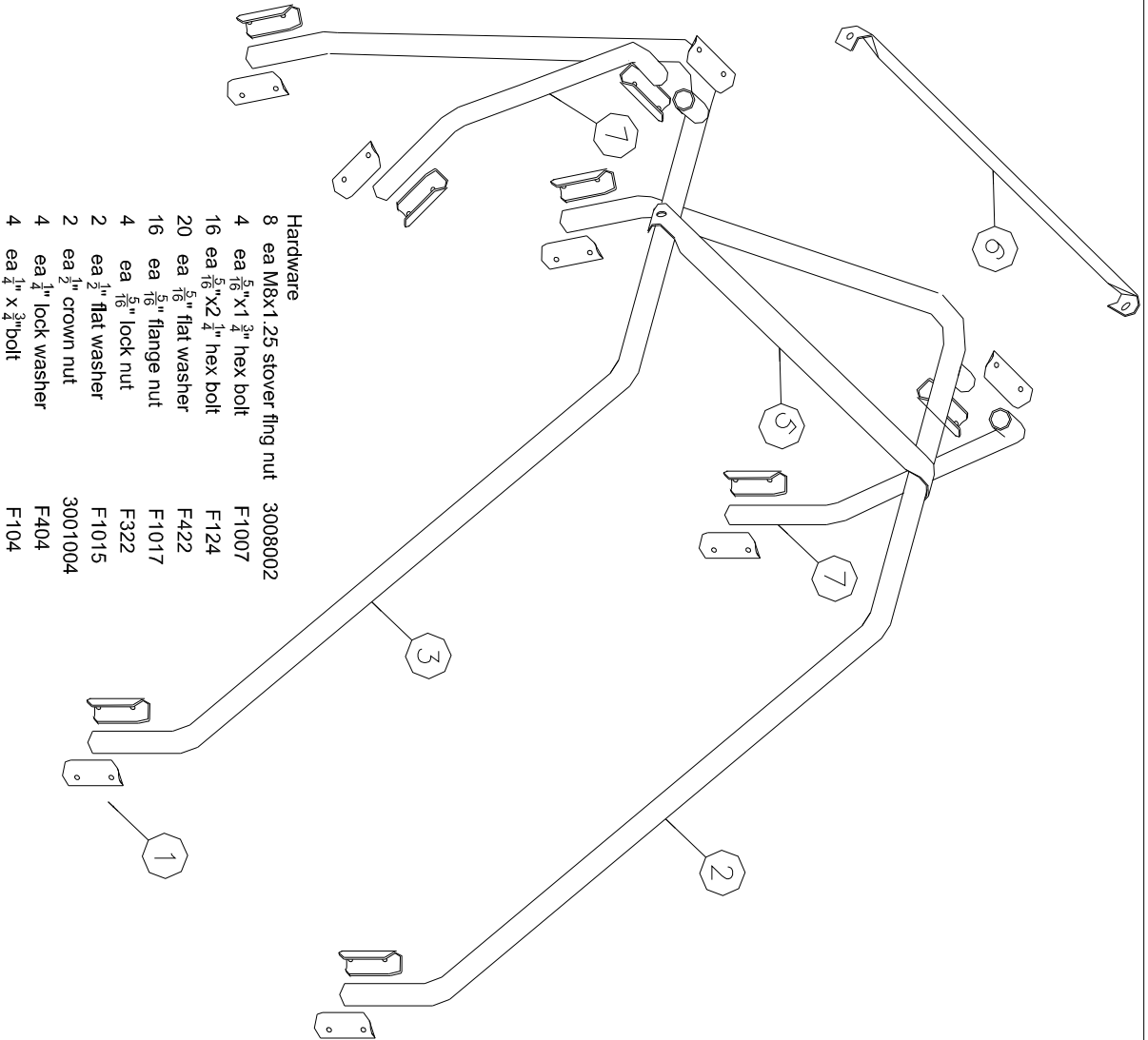
Parts List
2866ES



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A.C.E. Sports LLC 239 County Road 4435, Brundidge, AL 36010

Illustrated Parts List
2966/2866-
2976/2876-
2986/2886-

- 16 ea CBC bracket 3402771(1) BLUE
 3402772(1) YELLOW
 3402775(1) ORANGE
- 1 ea Frame Bar LT 3125716(2) BLUE
 3125712(1) YELLOW
 3125715(1) ORANGE
- 1 ea Frame Bar RT 3125726(3) BLUE
 3125722(1) YELLOW
 3125725(1) ORANGE
- 1 ea Cross Bar 23 1/2" 3121710(5) BLUE
 3121712(1) YELLOW
 3121715(1) ORANGE
- 1 ea Cross Bar 25 1/8" 3121717(6) BLUE
 3121722(1) YELLOW
 3121725(1) ORANGE
- 2 ea J Bar 3124714(7) BLUE
 3124712(1) YELLOW
 3124715(1) ORANGE
- 1 ea Steering wheel 3630025
- 1 ea Steering cap 3633601
- 1 ea US Flag 3141000
- 1 ea Video 3151200
- 1 set 2pc padding 3631273
- 1 ea flag pole clamp 3402770
- 1 ea flag pole brkt 3402004



- Hardware**
- 8 ea M8x1.25 stover flng nut 3008002
 - 4 ea 5/16"x1 3/4" hex bolt F1007
 - 16 ea 5/16"x2 1/4" hex bolt F124
 - 20 ea 5/16" flat washer F422
 - 16 ea 5/16" flange nut F1017
 - 4 ea 5/16" lock nut F322
 - 2 ea 1/2" flat washer F1015
 - 2 ea 1/2" crown nut 3001004
 - 4 ea 1/4" lock washer F404
 - 4 ea 1/4" x 3/4" bolt F104